

# 13

# 13. REAR WHEEL/SUSPENSION

SERVICE INFORMATION	13-1	ECCENTRIC BEARING CARRIER	
TROUBLESHOOTING	13-2	INSTALLATION	13-12
REAR WHEEL	13-3	SHOCK ABSORBER	13-14
SPROCKET	13-6	SWINGARM	13-19
ECCENTRIC BEARING CARRIER	100	MUFFLER/EXHAUST PIPE	13-24
REMOVAL	13-6	SEAT	13-25
BEARING REPLACEMENT	13-9	REAR COWLING	13-25
SPINDLE	13-11		
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# **SERVICE INFORMATION**

#### **GENERAL**

- Never ride on the rim.
- When using a lock nut wrench, use a 20 inch long deflecting beam type torque wrench. The lock nut wrench increases the torque wrench's leverage, so the torque wrench reading will be less than the torque actually applied to the lock nut.

#### **AWARNING**

- A contaminated brake disc or pad reduces stopping power. Discard contaminated pads and clean a contaminated disc with a high
  quality brake degreasing agent.
- Inhaled asbestos fibers have been found to cause respiratory disease and cancer. Never use an air hose or dry brush to clean brake assemblies. Use an OSHA-approved vacuum cleaner of alternate method approved by OSHA designed to minimize the hazard caused by airborne asbestos fibers.
- The shock absorber contains nitrogen gas under high pressure. Do not allow fire or heat near the shock absorber.
- · Before disposal of the shock absorber, release the nitrogen. (see page 13-16).

#### **SPECIFICATIONS**

Unit: mm (in)

ITEM	2	STANDARD	SERVICE LIMIT
Rear wheel rim runout	Radial		2.0 (0.08)
	Axial		2.0 (0.08)
Shock absorber spring free length			148.3 (5.84)
Shock absorber spring preload adjuster position		3	
Compression force at 10 mm (0.4 in) compressed		15-20 kg (33.1-44.1 lb)	14.9 kg (32.8 lb)

# **TORQUE VALUES**

Sprocket mounting bolt Brake disc retaining bolt Brake disc retaining bolt lock nut Rear wheel nut Eccentric bearing carrier pinch bolt Shock absorber mounting bolt: upper side Shock absorber mounting bolt: lower side Damper rod lock nut Swingarm pivot nut Swingarm pivot lock nut Swingarm pivot adjusting bolt Brake torque rod bolts Sub-frame mounting bolts Fuel filter base mounting bolt	43 N·m (4.3 kg-m, 31 ft-lb) 35 N·m (3.5 kg-m, 25 ft-lb) 9 N·m (0.9 kg-m, 7 ft-lb) 120 N·m (12.0 kg-m, 87 ft-lb) 75 N·m (7.5 kg-m, 54 ft-lb) 65 N·m (6.5 kg-m, 47 ft-lb) 45 N·m (4.5 kg-m, 33 ft-lb) 62 N·m (6.2 kg-m, 45 ft-lb) Apply a locking agent to the threads 65 N·m (6.5 kg-m, 47 ft-lb) 65 N·m (6.5 kg-m, 47 ft-lb) 15 N·m (1.5 kg-m, 11 ft-lb) 35 N·m (3.5 kg-m, 25 ft-lb) 40 N·m (4.0 kg-m, 29 ft-lb) 22 N·m (2.2 kg-m, 16 ft-lb)
3	• •
Eccentric bearing carrier lock nut	165 N·m (16.5 kg-m, 120 ft-lb) Staked nut

## **TOOLS**

#### **Special**

Snap ring pliers 07914-323000-Equivalent commercially available in U.S.A. Shock absorber compressor attachment 07967-KE10000 Driver shaft 07946-MJ00100 Bearing remover set 07946-MJ00000 - Driver head 07946-MJ00200 Spherical bearing driver 07946-KA30200 Not available in U.S.A. Lock nut wrench 07908-ME90000 Oil seal driver 07965-KE80100

## Common

Driver 07749-0010000 Attachment, 24 x 26 mm 07746-0010700 Attachment, 32 x 35 mm 07746-0010100 Attachment, 42 x 47 mm 07746-0010300 Attachment, 52 x 55 mm 07746-0010400 Attachment, 62 x 68 mm 07746-0010500 Pilot, 15 mm 07746-0040300 Pilot, 17 mm 07746-0040400 Pilot, 20 mm 07746-0040500 Pilot, 22 mm 07746-0041000 Pilot, 35 mm 07746-0040800 Pilot, 40 mm 07746-0040900 Driver handle 07949-3710001

# **TROUBLESHOOTING**

# Wobble or vibration in motorcycle

- · Bent rim
- · Loose wheel hub bearing(s)
- · Damaged tire
- Axle not tightened properly
- Swingarm pivot bearing worn
- Bent frame or swingarm
- · Damaged drive pin and pin hole

# Soft suspension

- Weak spring
- · Improper shock absorber spring preload
- Leaking damper

#### Hard suspension

- · Improper shock absorber spring preload
- · Bent shock absorber rod
- Swingarm pivot bearings damaged
- · Bent frame or swingarm

#### Suspension noise

- · Faulty rear damper
- · Loose fasteners

# **REAR WHEEL**

## **REMOVAL**

#### **AWARNING**

Do not service the rear wheel (removal/installation) while exhaust system is hot.

## CAUTION

 Cover the left rim edge, spindle edge and brake caliper with tape to avoid damaging the wheel.

#### NOTE

 The sprocket and driven flange dampers can be removed without removing the wheel (see page 13-6).

Place the motorcycle on its center stand.

Remove the center cap and cotter pin. Loosen the wheel nut, but do not remove it.

Loosen the eccentric bearing carrier pinch bolt and turn the carrier counterclockwise until it stops to obtain maximum chain slack.

Remove the chain from the rear sprocket and place it on the outside of the sprocket.

Rotate the eccentric bearing carrier to its rearward most (maximum chain slack) position.

Remove the wheel nut, shim and axle center collar.

Tap the axle with soft hammer and push the axle in until it clears the wheel.

Attach tape to the wheel rim, edge of the spindle and brake caliper to avoid damaging the wheel.

Remove the wheel from the drive pins, then angle it to the right and pull it backward to go between the brake disc and muffler.

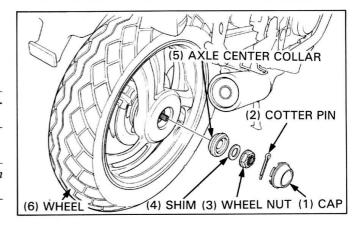
#### **CAUTION**

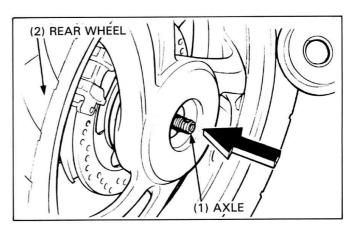
 Be careful not to damage the wheel rim and brake disc when removing the wheel.

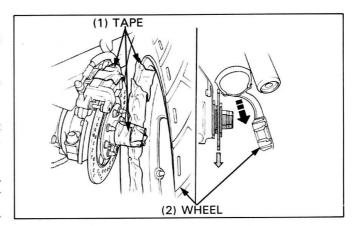
Then, as the wheel reaches the hub, angle it to the left and pull it out backward as shown.

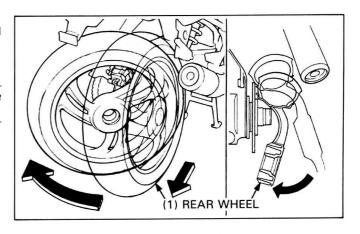
## CAUTION

 Be careful not to damage the wheel rim and brake caliper when removing the wheel.









## INSPECTION

#### Wheel rim runout

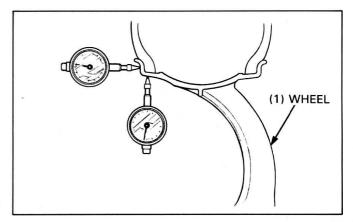
Check the rim runout by placing the wheel in a truing stand. Spin the wheel slowly and read the runout using a dial indicator.

# SERVICE LIMITS:

RADIAL RUNOUT: 2.0 mm (0.08 in) AXIAL RUNOUT: 2.0 mm (0.08 in)

#### NOTE

 The wheel cannot be repaired and must be replaced with a new one if the service limits are exceeded.



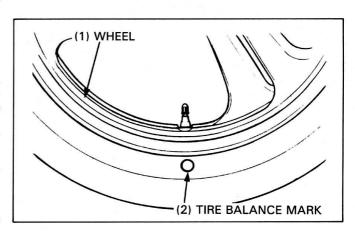
# Wheel Balance

#### CAUTION

 Wheel balance directly affects the stability, handling and overall safety of the motorcycle. Always check balance when the tire has been removed from the rim.

#### NOTE

 For optimum balance, the tire balance mark (a paint dot on the side wall) must be located next to the valve stem.
 Remount the tire if necessary.



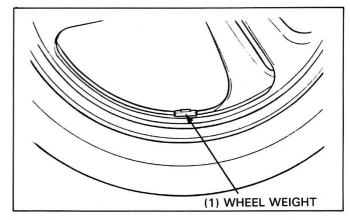
Remove the dust seal from the wheel.

Mount the wheel and tire assembly in an inspection stand. Spin the wheel, allow it to stop, and mark the lowest (heaviest) part of the wheel with chalk.

Do this two or three times to verify the heaviest area. If the wheel is balanced, it will not stop consistently in the same position.

To balance the wheel, install wheel weights on the highest side of the rim, the side opposite the chalk marks. Add just enough weight so the wheel will no longer stop in the same position when it's spun.

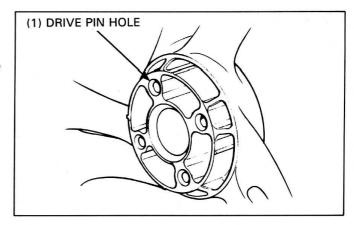
Do not add more than 60 grams to the rear wheel.



# Drive pin hole

Check the drive pin holes for the damage.

Inspection and replacement of the drive pin: turn to page 13-11.



## **INSTALLATION**

#### **A**WARNING

Do not service the rear wheel (removal/installation) while exhaust system is hot.

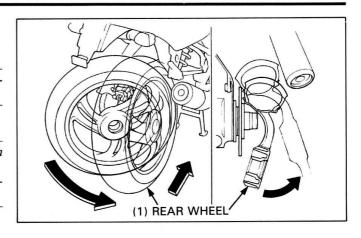
#### CAUTION

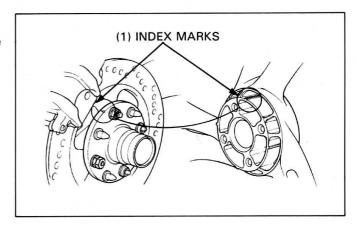
- Cover the left rim edge, spindle edge and brake caliper with tape to avoid damaging the wheel.
- Use care not to damage the wheel rim and brake disc when removing the wheel.

Install the rear wheel in the reverse order of removal.

Clean the wheel and spindle mating surface.

Align the index marks and install the wheel hub over the drive pins.





Insert the axle in the wheel hub, making sure the splines are correctly aligned.

Tap the axle with soft hammer to seat the axle securely.

Turn the eccentric bearing carrier counterclockwise until it stops.

Install the drive chain onto the rear sprocket.

Clean and apply clean grease to the axle threads.

#### CAUTION

 Make sure that the axle threads are applied clean grease to obtain the specified torque.

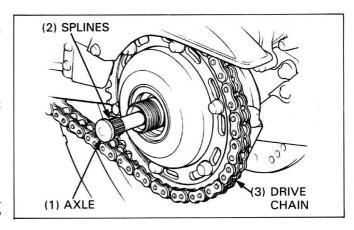
Install the axle center collar, shim and wheel nut. Tighten the wheel nut to the specified torque.

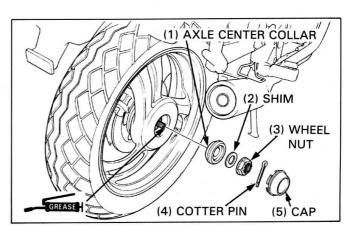
TORQUE: 120 N·m (12.0 kg-m, 87 ft-lb)

Install a new cotter pin and cap securely.

Apply the rear brake several times and check for free wheel rotation when released.

Adjust the drive chain slack (page 3-12).





# **SPROCKET**

# **REMOVAL**

Turn the eccentric bearing carrier to loose the drive chain, then remove the chain from the sprocket.

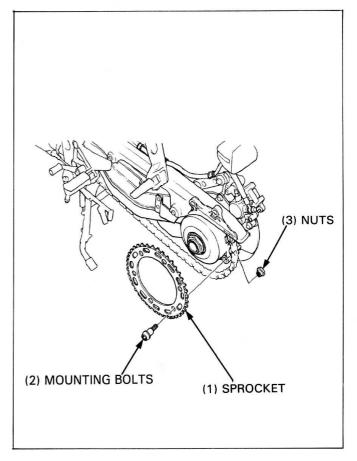
Remove the sprocket mounting bolts and the sprocket.



Install the sprocket by using the bolts and nuts.

TORQUE: 43 N·m (4.3 kg-m, 31 ft-lb)

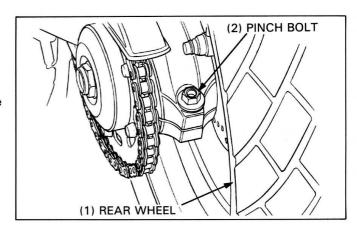
Reinstall the drive chain and adjust the slack (page 3-12).



# **ECCENTRIC BEARING CARRIER**

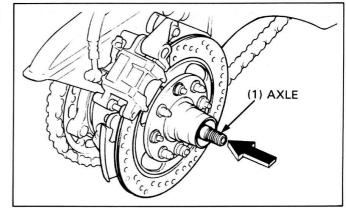
# **REMOVAL**

Remove the rear wheel (page 13-3). Loosen the eccentric bearing carrier pinch bolt and turn the carrier to loosen the drive chain.



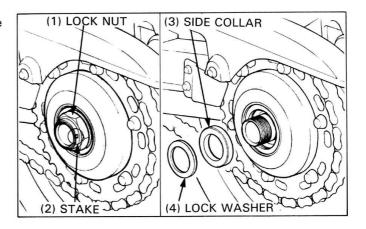
Tap the axle with a soft hammer until the splines clear the driven flange cover.

Remove the axle to the left side.

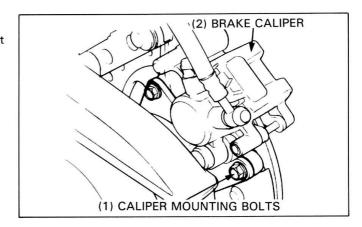


Unstake the eccentric bearing carrier lock nut and remove the

Remove the lock washer and side collar.

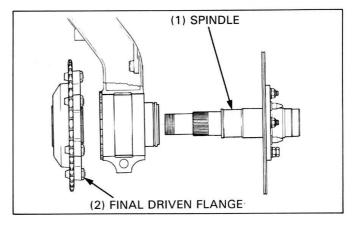


Remove the brake caliper mounting bolts. Swing the brake caliper from the brake disc while holding it with a piece of wire or something suitable.

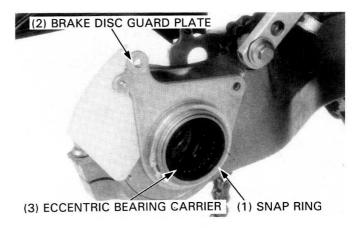


Remove the spindle.

Remove the final driven flange assembly and remove the drive chaine from the sprocket.



Remove the snap ring and brake disc guard plate. Remove the eccentric bearing carrier from the swingarm.



#### INSPECTION

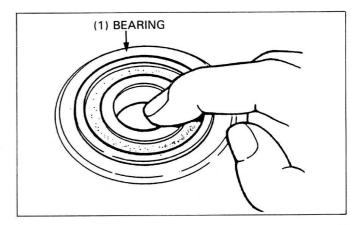
#### **Bearing**

Turn the inner races of the ball bearings with your finger. The bearing should turn smoothly and quietly.

Also check that the bearing outer races fits tightly in the eccentric bearing carrier.

Check the right bearing needle rollers for obvious signs of wear.

Remove and discard the ball bearings if they do not turn smoothly, quietly, or if they fit loosely in the eccentric bearing carrier (page 13-9).



#### NOTE

· Replace the bearings in pairs.

Replace the needle bearing if it is damaged.

(1) DUST SEAL

(2) STOP RING

(3) BEARING

(1) DUST SEAL

(2) STOP RING

(1) DUST SEAL

(2) STOP RING

(1) DUST SEAL

(2) STOP RING

(3) BEARING

(4) NEEDLE BEARING

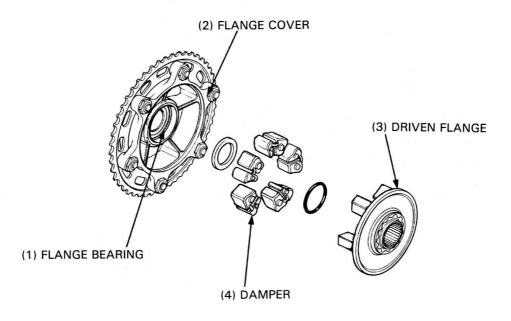
(5) ECCENTRIC BEARING

CARRIER

Damper

Separate the driven flange cover with the sprocket from the flange.

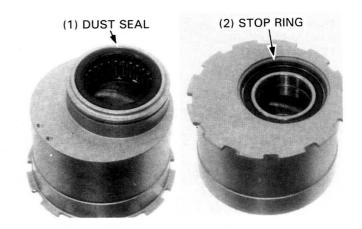
Check the driven flange damper for damage. Replace the dampers if necessary.



# **BEARING REPLACEMENT**

#### **Eccentric bearing carrier**

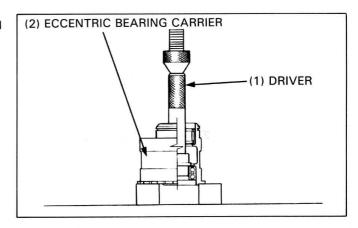
Remove the dust seals and bearing stop rings.



Press the ball bearings out of the carrier first with the special tools.

TOOLS:

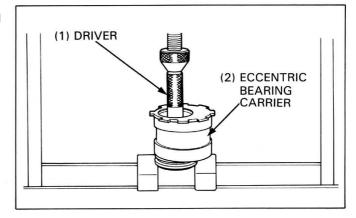
Driver 07749-0010000 Attachment, 42 x 47 mm 07746-0010300 Pilot 40 mm 07746-0040900



Press the needle bearing out of the carrier with the special tools.

TOOLS:

Driver 07749-0010000 Attachment 52 x 55 mm 07746-0010400



Install the inner dust seal in the carrier.

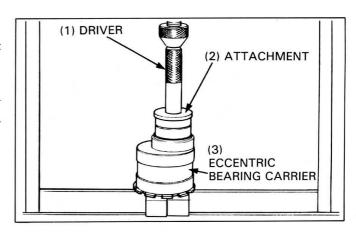
Carefully press the new needle bearing into the carrier first with the special tools.

# NOTE

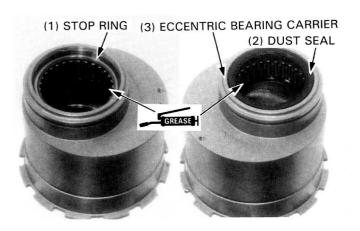
· Install the bearing with marks facing out.

TOOLS:

Driver 07749-0010000 Attachement 62 x 68 mm 07746-0010500



Apply clean grease to the dust seal lip.
Install the bearing stop ring and dust seal securely.



Carefully press the new ball bearings in with the special tools.

# NOTE

· Install the bearing with sealed end facing out.

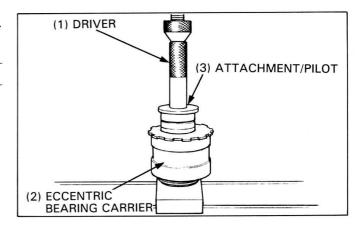
#### TOOLS:

Driver

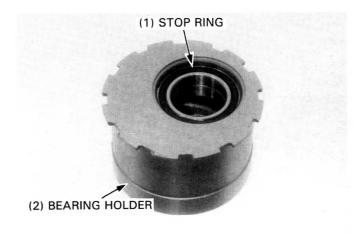
07749-0010000

Attachment 62 x 68 mm

07746-0010500

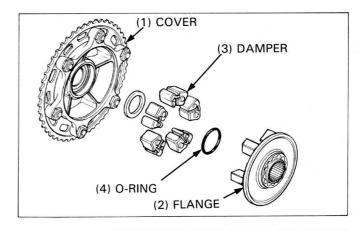


Apply clean grease to the dust seal lip. Install the bearing stop ring and dust seal securely.



# Driven flange

Separate the cover and the flange. Remove the dampers and the O-ring.



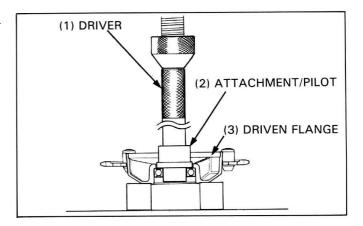
Press the bearing and dust seal out of the cover with the special tools.

TOOLS:

 Driver
 07749-0010000

 Attachment 52 x 55 mm
 07746-0010400

 Pilot 35 mm
 07746-0040800



Carefully press the new bearing in with the special tools.

TOOLS:

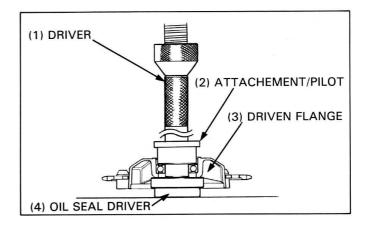
 Driver
 07749-0010000

 Attachment 62 x 68 mm
 07746-0010500

 Pilot 35 mm
 07746-0040800

 Oil seal driver
 07965-KE80100

Install the dust seal securely.



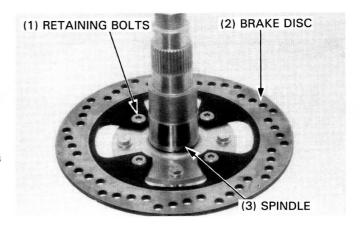
# **SPINDLE**

#### **INSPECTION**

Check the following of the spindle:

- splines for damage
- drive pins for damage
- lock nut threads for damage

If necessary, remove the brake disc retaining bolts and nuts and lock nut, and separate the brake disc from the spindle.



Apply a locking agent to the drive pin bolt threads and tighten the drive pin bolts to the drive pin if replaced them.

TORQUE: 15 N·m (1.5 kg-m, 11 ft-lb)

Install the brake disc to the spindle and tighten the disc retaining bolts and nuts.

TORQUE: 35 N·m (3.5 kg-m, 25 ft-lb)

Install the disc retaining bolt lock nut onto the anywhere bolt.

TORQUE: 9 N·m (0.9 kg-m, 7 ft-lb)

